

## **Familiarization Programme 2015-16**

The Company on 10<sup>th</sup> February, 2016 has made its Independent Directors familiarized about the working of one of its plant situated at Bhuj through PPT Presentations.

20 ML is in the business of manufacturing of Micronised Minerals and have manufacturing units located at various places like Vadadla, Waghodia, Bhuj, Hosur and Swaroopgunj. The processing units at Bhuj is engaged in manufacturing of Wet Minerals viz., China Clay

### **About BHUJ Location**

We have unit at Bhuj which manufactures processed china clay and calcined clay through wet grinding process. The unit located at Manuara village about 25 km away from Bhuj. This unit was set up in the year 1994 with an installed capacity of 26400 tonnes per annum.

The raw material of Clay as received from the mines is stored in the storage yard in sufficient quantity. The lumps that are accepted are converted into slurry form by adding water and chemical, if required. The same is then uniformly fed into bunker machine for size reduction and Silica Separation.

The impurities are removed by passing through High Gradient Magnetic Separator and Collected into Waste Tank. The product slurry then fed into Filter Press, after completion of Chemical process, for Dewatering and converting the same into Cake form.

The cake then fed into Noodle Machine and passed through Dryer. Dry Noodle is then fed into Grinding Mill for converting into Powder. It is then fed into Rotary kiln for calcinations. After calcinations the calcined powder is passed through De-agglomerated process for final packing.

The queries/questions raised by the Independent Directors were replied and satisfied accordingly.